Material Safety Data Sheet

1. Chemical Product and Company Identification				
Product Name:	Nitrogen, Refrigerated Liquid (MSDS No. P-4630-G); this product is also known as Nitrogen (Cryogenic Liquid)		Trade Name:	Liquid Nitrogen
Chemical Name:	Nitrogen		Synonyms:	Not applicable
Formula:	N_2		Chemical Family:	Considered an inert gas
Telephone:	Emergencies: PERS:	1-800-633-8253* 1-800-633-8253*	Company Name:	Alliance Gas Products 2001-F Peralta Street Oakland, CA 94607

^{*}Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information contact your supplier.

2. Composition / Information on Ingredients				
CAS NUMBER	PERCENTAGE	OSHA PEL	ACGIH TLV-TWA	
7727-37-9	>99%*	None currently established	Simple asphyxiant	
	CAS NUMBER	CAS NUMBER PERCENTAGE	CAS NUMBER PERCENTAGE OSHA PEL	

^{*} The symbol ">" means "greater than."

3. Hazards Identification

EMERGENCY OVERVIEW

WARNING! Extremely cold liquid and gas under pressure.

Can cause rapid suffocation.

Can cause severe frostbite.

May cause dizziness and drowsiness.

Self-contained breathing apparatus may be required by rescue workers.

Odor: None

THRESHOLD LIMIT VALUE: Simple asphyxiant—ACGIH 1997.

EFFECTS OF A SINGLE (ACUTE) OVEREXPOSURE:

INHALATION—Asphyxiant. Effects are due to lack of oxygen. Moderate concentrations may cause headache, drowsiness, dizziness, excitation, excess salivation, vomiting, and unconsciousness. Lack of oxygen can kill.

SKIN CONTACT—No harm expected from vapor. Cold gas or liquid may cause severe frostbite. **SWALLOWING**—An unlikely route of exposure, but severe frostbite of the lips and mouth may result from contact with the liquid.

EYE CONTACT-No harm expected from vapor. Cold gas or liquid may cause severe frostbite.

EFFECTS OF REPEATED (CHRONIC) OVEREXPOSURE: No harm expected.

OTHER EFFECTS OF OVEREXPOSURE: Nitrogen is an axphyxiant. Lack of oxygen can kill.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE: The toxicology and the physical and chemical properties of nitrogen suggest that overexposure is unlikely to aggravate existing medical conditions.

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH HAZARD EVALUATION: None known.

CARCINOGENICITY: Nitrogen is not listed by NTP, OSHA, or IARC.

4. First Aid Measures

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel may give oxygen. Call a physician.

SKIN CONTACT: For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). In case of massive exposure, remove clothing while showering with warm water. Call a physician.

SWALLOWING: An unlikely route of exposure. This product is a gas at normal temperature and pressure.

EYE CONTACT: Immediately flush eyes thoroughly with warm water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. See a physician, preferably an ophthalmologist, immediately.

NOTES TO PHYSICIAN: There is no specific antidote. This product is inert. Treatment of over-exposure should be directed at the control of symptoms and the clinical condition.

5. Fire Fighting Measures				
FLASH POINT (test method)	Not applicable	AUTOIGNITION TEMPERATURE	Not applicable	
FLAMMABLE LIMITS IN AIR, % by volume	LOWER	Not applicable	UPPER	Not applicable

EXTINGUISHING MEDIA: Nitrogen cannot catch fire. Use media appropriate for surrounding fire.

SPECIAL FIRE FIGHTING PROCEDURES:

WARNING! Extremely cold liquid and gas under pressure. Evacuate all personnel from danger area. Immediately spray containers with water from maximum distance until cool, taking care not to direct spray onto vents on top of container. Do not discharge sprays into liquid Nitrogen. Liquid nitrogen will freeze water rapidly. When containers have cooled, move them away from fire area if without risk. Self-contained breathing apparatus may be required by rescue workers. On-site fire brigades must comply with OSHA 29 CFR 1910.156.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Liquid or vapor cannot catch fire. Heat of fire can build pressure in closed container and cause it to rupture. No part of a container should be subjected to a temperature higher than 125°F (52°C). Liquid Nitrogen containers are equipped with pressure relief devices. Venting vapors may obscure visibility. Liquid causes severe frostbite, a burn-like injury. (See section 3.)

HAZARDOUS COMBUSTION PRODUCTS: None known.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

WARNING! Extremely cold liquid and gas under pressure. Nitrogen is an asphyxiant. Lack of oxygen can kill. Evacuate all personnel from danger area, using self-contained breathing apparatus where needed. Extremely cold liquid and gas. Liquid causes severe frostbite, a burn-like injury. (See section 3.) Shut off flow if without risk. Avoid contact with spilled liquid and allow it to evaporate. Ventilate area of leak or move container to a well-ventilated area. Test for sufficient oxygen, especially in confined spaces, before allowing reentry.

WASTE DISPOSAL METHOD: Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner, in full compliance with federal, state, and local regulations. If necessary, call your local supplier for assistance.

7. Handling and Storage

PRECAUTIONS TO BE TAKEN IN STORAGE: Store and use with adequate ventilation. Do not store in a confined space. Cryogenic containers are equipped with a pressure relief device and a pressure controlling valve. Under normal conditions these containers will periodically vent product. Use adequate pressure relief devices in systems and piping to prevent pressure buildup; entrapped liquid can generate extremely high pressures when vaporized by warming.

PRECAUTIONS TO BE TAKEN IN HANDLING: Never allow any unprotected part of your body to touch uninsulated pipes or vessels containing cryogenic fluids. Flesh will stick to the extremely cold metal and will tear when you try to pull free. Use a suitable hand truck to move containers. Cryogenic containers must be handled and stored in an upright position. Do not drop or tip containers, or roll them on their sides. If valve is hard to open, discontinue use and contact your supplier. For other precautions in using nitrogen, see section 16.

8. Exposure Controls/Personal Protection

VENTILATION/ENGINEERING CONTROLS:

LOCAL EXHAUST—Use a local exhaust system, if necessary, to prevent oxygen deficiency.

MECHANICAL (**general**)—General exhaust ventilation may be acceptable if it can maintain an adequate supply of air.

SPECIAL-None

OTHER-None

RESPIRATORY PROTECTION: Use air-supplied respirators where local or general exhaust ventilation is inadequate. An air-supplied respirators must be used in confined spaces. Respiratory protection must conform to OSHA rules as specified in 29 CFR 1910.134.

SKIN PROTECTION: Wear loose-fitting, cryogenic gloves.

EYE PROTECTION: Safety glasses and a full face shield are recommended. Select in accordance with OSHA 29 CFR 1910.133.

OTHER PROTECTIVE EQUIPMENT: Metatarsal shoes for container handling; high-top shoes are preferred. Protective clothing where needed. Cuffless trousers should be worn outside the shoes. Select in accordance with OSHA 29 CFR 1910.132 and 1910.133. Regardless of protective equipment, never touch live electrical parts.

9. Physical and Chemical Properties			
MOLECULAR WEIGHT: 28.01	EXPANSION RATIO: for liquid at boiling point to gas at 70°F (21.1°C):1 to 696.5		
SPECIFIC GRAVITY (air=1): At 70°F (21.1°C) and 1 atm: 0.967	SOLUBILITY IN WATER: % by wt:, vol/vol at 32°F (0°C): 0.023		
LIQUID DENSITY: At 32°F (0°C) and 1 atm: 50.47 lb/ft ³ (808.5 kg/m ³)	VAPOR PRESSURE: At 68°F (20°C): Not applicable		
PERCENT VOLATILES BY VOLUME: 100	EVAPORATION RATE (Butyl Acetate=1): High		
BOILING POINT (10 psig/68.9 kPa): -320.4°F (-195.8°C)	pH: Not applicable		
MELTING POINT (1 atm): -345.8°F (-209.9°C)			
APPEARANCE, ODOR, AND STATE: Colorless, odorless cryogenic liquid			

10. Stability and Reactivity				
STABILITY:	UNSTABLE		STABLE	X
INCOMPATIBILITY (materials to avoid): None known.				
HAZARDOUS DECOMPOSITION PRODUCTS: None				
HAZARDOUS POLYMERIZATION:	May Occur		Will Not Occur	X

CONDITIONS TO AVOID: Under certain conditions, nitrogen can react violently with lithium, neodymium, titanium, and magnesium to form nitrides. At high temperature it can also combine with oxygen and hydrogen.

11. Toxicological Information

Nitrogen is a simple asphyxiant.

12. Ecological Information

No adverse ecological effects expected. Nitrogen does not contain any Class I or Class II ozone-depleting chemicals. Nitrogen is not listed as a marine pollutant by DOT.

13. Disposal Considerations

WASTE DISPOSAL METHOD: Do not attempt to dispose of residual or unused quantities. Return cylinder to supplier. For emergency disposal, secure cylinder in a well-ventilated area or outdoors, then slowly discharge gas to the atmosphere.

14. Transport Information			
DOT/IMO SHIPPING NAME: Nitrogen, refrigerated liquid	HAZARD CLASS: 2.2		
IDENTIFICATION NUMBER: UN 1977	PRODUCT RQ: Not applicable		
SHIPPING LABEL(s): NONFLAMMABLE GAS			
PLACARD (When required): NONFLAMMABLE GAS			

SPECIAL SHIPPING INFORMATION: Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of a vehicle can present serious safety hazards.

Shipment of compressed gas cylinders that have been filled without the owner's consent is a violation of federal law [49 CFR 173.301(b)].

15. Regulatory Information

The following selected regulatory requirements may apply to this product. Not all such requirements are identified. Users of this product are solely responsible for compliance with all applicable federal, state, and local regulations.

U.S. FEDERAL REGULATIONS:

EPA (ENVIRONMENTAL PROTECTION AGENCY)

CERCLA: COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, and LIABILITY ACT OF 1980 (40 CFR Parts 117 and 302):

Reportable Quantity (RQ): None

SARA: Superfund Amendment and Reauthorization Act:

SECTIONS 302/304: Require emergency planning based on Threshold Planning Quantity (TPQ) and release reporting based on Reportable Quantities (RQ) of extremely hazardous substances (40 CFR Part 355):

Threshold Planning Quantity (TPQ): None. Extremely Hazardous Substances (40 CFR 355): None.

SECTIONS 311/312: Require submission of Material Safety Data Sheets (MSDSs) and chemical inventory reporting with identification of EPA hazard categories. The hazard categories for this products are as follows:

IMMEDIATE: Yes PRESSURE: Yes DELAYED: No REACTIVITY: No

FIRE: No

SECTION 313: Requires submission of annual reports of release of toxic chemicals that appear in 40 CFR Part 372.

Nitrogen does not require reporting under Section 313.

40 CFR 68: RISK MANAGEMENT PROGRAM FOR CHEMICAL ACCIDENTAL RELEASE PREVENTION: Requires development and implementation of risk management programs at facilities that manufacture, use, store, or otherwise handle regulated substances in quantities that exceed specified thresholds.

Nitrogen is not listed as a regulated substance.

TSCA: TOXIC SUBSTANCES CONTROL ACT: Nitrogen is listed on the TSCA inventory.

OSHA (OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION):

29 CFR 1910.119 : Process Safety Management of Highly Hazardous Chemicals: Requires facilities to develop a process safety management program based on Threshold Quantities (TQ) of highly hazardous chemicals.

Nitrogen is not listed in Appendix A as a highly hazardous chemical.

STATE REGULATIONS:

CALIFORNIA: This product is not listed by California under the Safe Drinking Water Toxic Enforcement Act of 1986 (Proposition 65).

PENNSYLVANIA: This product is subject to the Pennsylvania Worker and Community Right-To-Know Act (35 P.S. Sections 7301-7320).

16. Other Information

Be sure to read and understand all labels and instructions supplied with all containers of this product.

SPECIAL PRECAUTIONS: *Extremely cold liquid and gas under pressure.* Use piping and equipment adequately designed to withstand pressures to be encountered. Avoid materials incompatible with cryogenic use; some metals such as carbon steel may fracture easily at low temperature. To prevent liquid or cold gas from being trapped in piping between valves, equip the piping with pressure relief devices. Use only transfer lines designed for cryogenic liquids. Praxair recommends piping all vents to the exterior of the building. *Prevent reverse flow.* Reverse flow into cylinder may cause rupture. Use a

check valve or other protective device in any line or piping from the cylinder. *Nitrogen gas can cause rapid suffocation due to oxygen deficiency*. Store and use with adequate ventilation. Close container valve after each use; keep closed even when empty. *Never work on a pressurized system*. If a leak occurs, close the cylinder valve, blow the system down by venting vapor to a safe place, then repair the leak. *Never ground a compressed gas cylinder or allow it to become part of an electrical circuit*.

MIXTURES: When you mix two or more gases or liquefied gases, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist, or other trained person when you evaluate the end product. Remember, gases and liquids have properties that can cause serious injury or death.

HAZARD RATING SYSTEMS:

NFPA RATINGS: HMIS RATINGS:

HEALTH= 3HEALTH= 3FLAMMABILITY= 0FLAMMABILITY= 0REACTIVITY= 0REACTIVITY= 0

SPECIAL SA (CGA recommends this to designate simple asphyxiant.)

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: CGA-295

PIN-INDEXED YOKE: Not applicable

ULTRA-HIGH-INTEGRITY

CONNECTION: Not applicable

Use the proper CGA connections. DO NOT USE ADAPTERS.

Ask your supplier about free Praxair safety literature as referenced on the label for this product; you may also obtain copies by calling 1-800-PRAXAIR. Further information about nitrogen can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 1725 Jefferson Davis Highway, Arlington, VA 22202-4102, Telephone (703) 412-0900.

- AV-1 Safe Handling and Storage of Compressed Gases
- AV-5 Safe Handling of Liquefied Nitrogen and Neon
- P-9 Inert Gases—Neon, Nitrogen, and Helium
- P-14 Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmospheres
- SB-2 Oxygen-Deficient Atmospheres
- V-1 Compressed Gas Cylinder Valve Inlet and Outlet Connections
- --- Handbook of Compressed Gases, Third Edition

Praxair asks users of this product to study this Material Safety Data Sheet (MSDS) and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents and contractors of the information on this MSDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair, Inc., it is the user's obligation to determine the conditions of safe use of the product.

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